



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

648.4702

Job Sheet 207108



Part No: 648.4702

Job Qty: 1 pcs

Part Name: C3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/19/20

Job Tracking No:

Due Date: 3/20/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: O&OPM-C3 REV.5 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.06.26 Drawing Revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	3/20/20		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 4	1 pcs	3/20/20		0.00	0.00	QC 4 - 28		DAS 80 MAR 09 2020 9-89
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80 ✓		
							QC 4 - 85		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B ✓		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S262401



Part: 648.4702

Job No: 207108

Serial No/Batch: S262401

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 03/10/20

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
				Packaging 3 - 37 - B4B	21
135	DC - 1 - B4B	1 pcs	3/20/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	3/20/20	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 110 - (Small Fab) Pick kit					
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					
130 - Identify and pack for shipping as per PPP 648.4702					
135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402					
140 - (QC21- Final Inspection - Work Order Release)					

MAR 10 2020

MAR 10 2020

014917

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	5253872
188-FSCS-832-5/8	Clock Spring Cover Screw	4 Ea (4 ea)	110-Small Fab - 1	5258606
600.1309-A	Label	1 pcs (1 ea)	110-Small Fab - 1	5136710
600.1313	C3 Warning Label	1 pcs (1 ea)	110-Small Fab - 1	5250439
AN4-16A	Bolt	3 Ea (3 ea)	110-Small Fab - 1	5251283-1
C2-14-2	Label Rivets	2 Ea (2 ea)	110-Small Fab - 1	5253886
C2-3-1	Latch Shaft Du Bearing	2 pcs (2 ea)	110-Small Fab - 1	5250796
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	110-Small Fab - 1	5258604
C2-3-3-1	Latch Roller DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	5254257
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	110-Small Fab - 1	5199313
C2-3-8	Actuator Shaft Bushing	2 pcs (2 ea)	110-Small Fab - 1	5254135
C3-10-2	Lock Spring	1 pcs (1 ea)	110-Small Fab - 1	5233540
C3-12-1	Lock Bushing	2 pcs (2 ea)	110-Small Fab - 1	5252737
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	110-Small Fab - 1	5254333
C3-13-1	Keeper Bushing	2 pcs (2 ea)	110-Small Fab - 1	5254347
C3-13-5	Spring, Keeper	1 pcs (1 ea)	110-Small Fab - 1	5253898
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	110-Small Fab - 1	5214930
C3-3-9	Actuator Spring	1 pcs (1 ea)	110-Small Fab - 1	5237238
C3-4-1	Load Beam Bushing	2 pcs (2 ea)	110-Small Fab - 1	5241391
C3-7-1	Load Beam Bumper	1 pcs (1 ea)	110-Small Fab - 1	5249355
C3-7-2	Lock Bumper	2 pcs (2 ea)	110-Small Fab - 1	5256775
C3-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Small Fab - 1	5254482
NAS1149F0463P	Washer (AN960-416)	8 Ea (8 ea)	110-Small Fab - 1	5258467
MS21044N4	Nut, Self-Locking	4 Ea (4 ea)	110-Small Fab - 1	5251030
AN4-17A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5242947
MS21083N3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5220750
NAS1149F0332P	Washer (AN960-10L)	2 Ea (2 ea)	110-Small Fab - 1	5237779
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	110-Small Fab - 1	5253442
NAS1149F0363P	Washer (AN960-10)	1 Ea (1 ea)	110-Small Fab - 1	5260847
AN6-15A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5257398
MS21083N6	Nut	1 Ea (1 ea)	110-Small Fab - 1	5251199
NAS1149F0632P	Washer (AN960-616L)	2 Ea (2 ea)	110-Small Fab - 1	5048297

exp: 24/01/2021

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	2	124	0
	188-FSCS-832-5/8	4	87	0
	600.1309-A	1	49	0
	600.1313	1	47	0
	AN4-16A	3	735	0
	AN4-17A	1	359	0
	AN6-15A	1	27	0
	C2-14-2	2	158	0
	C2-3-1	2	67	0
	C2-3-2-1	2	59	0
	C2-3-3-1	1	57	0
	C2-3-5	2	143	0
	C2-3-8	2	121	0
	C3-10-2	1	57	0
	C3-12-1	2	60	0
	C3-12-6	2	88	0
	C3-13-1	2	63	0
	C3-13-5	1	56	0
	C3-3-4-1	4	159	0
	C3-3-9	1	55	0
	C3-4-1	2	85	0
	C3-7-1	1	32	0
	C3-7-2	2	40	0
	C3-8-4	1	45	0
	MS21044N4	4	90	0
	MS21083N3	2	62	0
	MS21083N6	1	59	0
	MS35266-63	1	64	0
	NAS1149F0332P	2	5,348	0
	NAS1149F0363P	1	207	0
	NAS1149F0463P	8	247	0
	NAS1149F0632P	2	236	0

Part Specifications

Specifications could not be found.

Plex 2/19/20 7:40 AM Dart.lajeunesse.marie

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		MRB (QS1042)																																																																																	
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)																																																																																	
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Root Cause <table border="1"><tr><td>Operator</td><td>☐</td></tr><tr><td>Manufacturing Process</td><td>☐</td></tr><tr><td>Equip/Tooling</td><td>☐</td></tr><tr><td>Handling/Preservation</td><td>☐</td></tr><tr><td>Material</td><td>☐</td></tr><tr><td>Product Improvement</td><td>☐</td></tr><tr><td>Process Improvement</td><td>☐</td></tr><tr><td>Human Factors</td><td>☐</td></tr></table>		Operator	☐	Manufacturing Process	☐	Equip/Tooling	☐	Handling/Preservation	☐	Material	☐	Product Improvement	☐	Process Improvement	☐	Human Factors	☐	FAULT CATEGORY <table border="1"><tr><td>Pressure/Forced</td><td>☐</td><td>Contamination</td><td>☐</td><td>Power Loss/Surge</td><td>☐</td><td>Positioned Wrong</td><td>☐</td></tr><tr><td>Bending</td><td>☐</td><td>Misaligned/off center</td><td>☐</td><td>Folio/Program</td><td>☐</td><td>Outside Tolerance</td><td>☐</td></tr><tr><td>Crushing</td><td>☐</td><td>BOM/Route</td><td>☐</td><td>Grain Direction</td><td>☐</td><td>Drawing</td><td>☐</td></tr><tr><td>Cracks</td><td>☐</td><td>Broken/Damage/Defect</td><td>☐</td><td>Weld</td><td>☐</td><td>Finish</td><td>☐</td></tr><tr><td>Crimp/Kink/Ripple/Wave/Twist</td><td>☐</td><td>Incomplete/Unclear Instructions</td><td>☐</td><td>Wrong Stock Pulled</td><td>☐</td><td>Part Lost/Missing</td><td>☐</td></tr><tr><td>Marks/Chatter</td><td>☐</td><td>Drill Holes</td><td>☐</td><td>Out of Sequence</td><td>☐</td><td>Misread</td><td>☐</td></tr><tr><td>Mislabeled</td><td>☐</td><td>Fit/Function</td><td>☐</td><td>Off-set/Set-up</td><td>☐</td><td></td><td></td></tr><tr><td colspan="8">Other/Details: _____</td></tr></table>						Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐			Other/Details: _____							
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